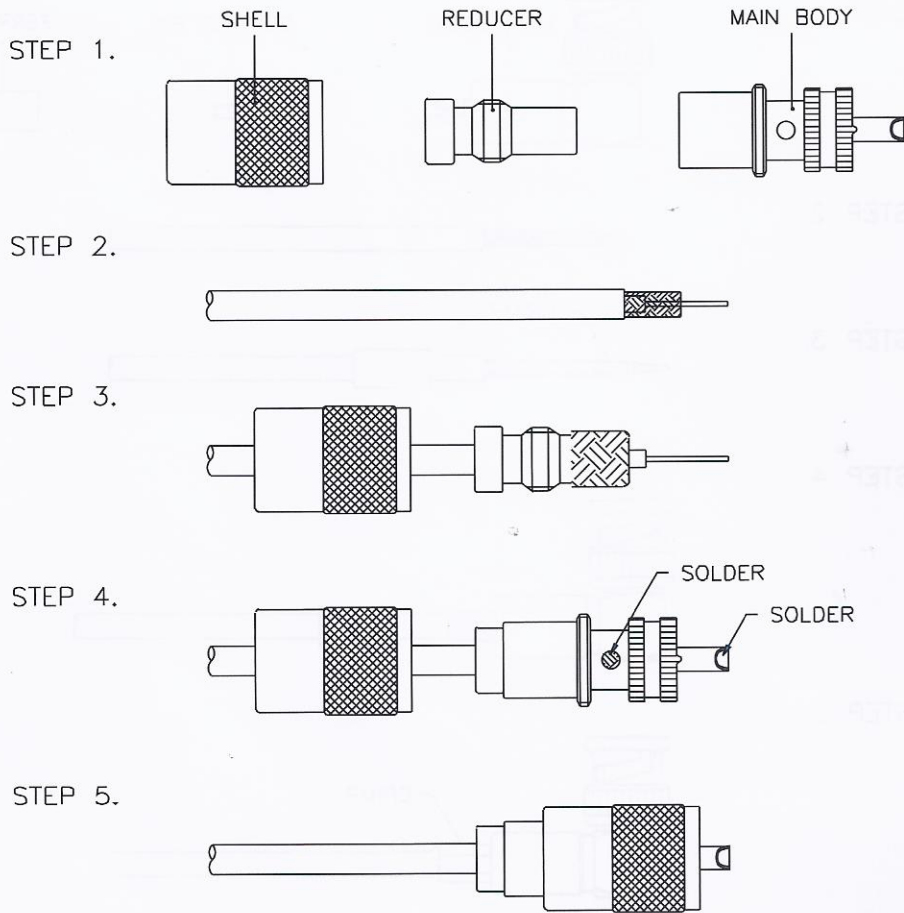


Cable Assembly Instruction T

Solder (with reducer)



STEP 1. All parts of the connector are shown.

STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.

STEP 3. Slide the **SHELL** and **REDUCER** onto cable, then fold back braid wire over the **REDUCER** as shown.

STEP 4. Screw the **MAIN BODY** onto the **REDUCER** and solder it as shown.

STEP 5. Slide the **SHELL** forward and screw in place on the **MAIN BODY**.